

QUICK REFERENCE GUIDE

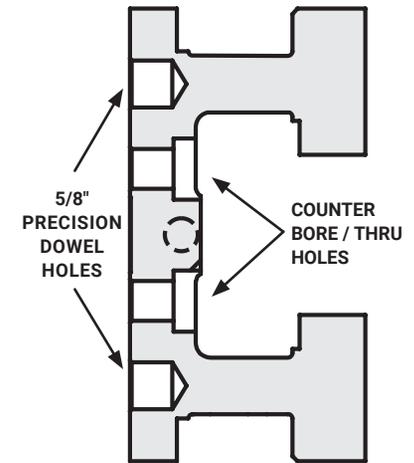
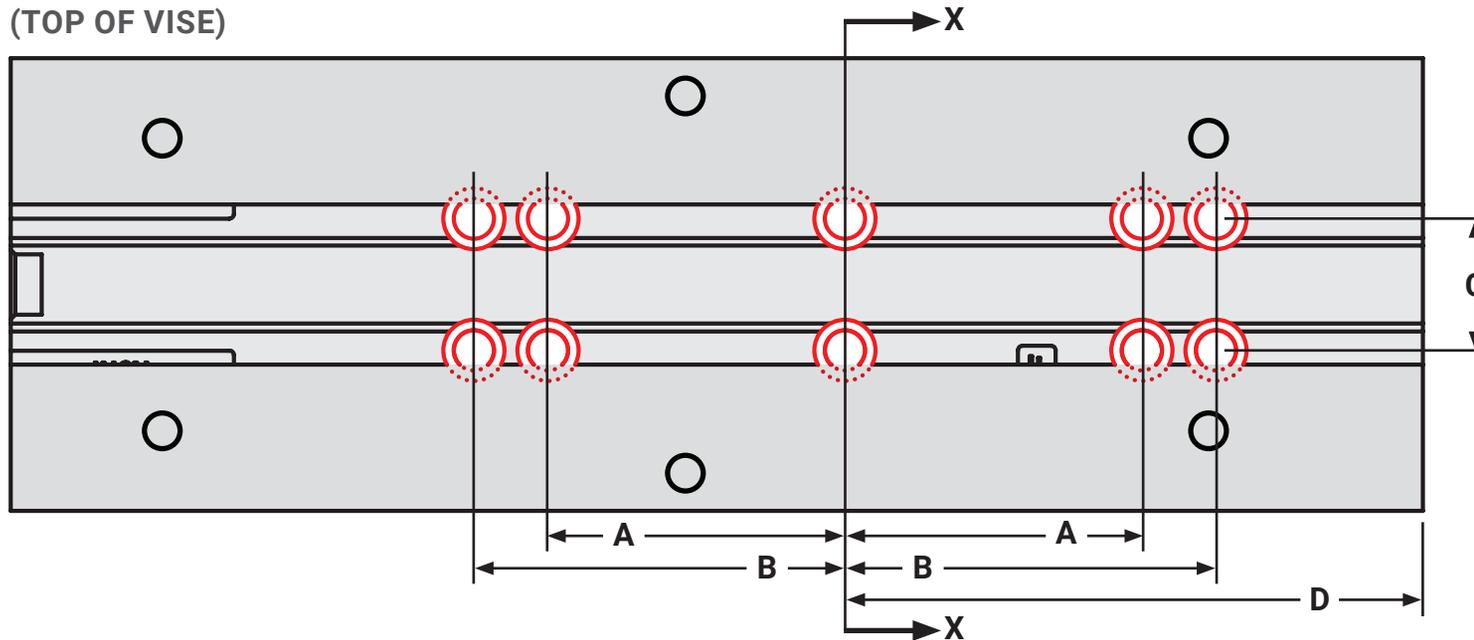
Kurt TriLock Vise Through Body Mounting for Haas Machines

Kurt TriLock Vises offer a multitude of mounting options, including a through-body bolt pattern specifically designed to fit many of today's common CNC machines. This mounting hole pattern is located on the bottom of the body, easily accessible by removing the nut and screw assembly using the adjustable friction block.

NOTE: Requires LOW HEAD fasteners and T-nut, which are not included with the vise and must be purchased for specific machine setup. We recommend using a long hex bit socket to access fastener heads.



(TOP OF VISE)



(CROSS SECTION X-X)

WISE MODEL	A	B	C	D	FASTENER / LOW HEAD SHCS	COUNTER BORE / THRU HOLE	T-SLOT
TL4CS Standard	100 mm	125 mm	1.150"	7.5"	3/8" / M10	└─ ∅ 0.68" x 0.256" DP / 0.425" Thru	100 mm
							125 mm
TL4SCS Short	100 mm	125 mm	1.150"	7.5"	3/8" / M10	└─ ∅ 0.68" x 0.256" DP / 0.425" Thru	100 mm
							125 mm
TL6CS Standard	125 mm	160 mm	1.750"	9.688"	1/2" / M12	└─ ∅ 0.78" x 0.296" DP / 0.531" Thru	80 mm
TL6SCS Short	100 mm	125 mm	1.750"	7.665"	1/2" / M12	└─ ∅ 0.78" x 0.296" DP / 0.531" Thru	100 mm
							125 mm
TL6HCS Hydraulic	125 mm	160 mm	1.750"	9.688"	1/2" / M12	└─ ∅ 0.78" x 0.296" DP / 0.531" Thru	80 mm

Through-Body Mounting Compatibility

TriLock 4-Inch Standard Vise / TL4CS TriLock 4-Inch Short Vise / TL4SCS TriLock 6-Inch Short Vise / TL6SCS	
Machine Model	T-Slot Spacing
Haas VF-1	125 mm
Haas VF-2	125 mm
Haas DM-1	125 mm
Haas DM-2	125 mm
Haas DM-3	125 mm
Haas DT-1	125 mm
Haas DT-2	125 mm
Haas DT-3	125 mm

TriLock 4-Inch Cluster Tower / CTTL44CS TriLock 6-Inch Cluster Tower / CTTL64CS	
Machine Model	Tower Base Size
Haas EC-400	400 mm Base

TriLock 6-Inch Cluster Tower / CTTL65CS	
Machine Model	Tower Base Size
Haas EC-500	500 mm Base

TriLock 6-Inch Cluster Tower / CTTL66CS	
Machine Model	Tower Base Size
Haas EC-630	630 mm Base

TriLock 6-Inch Standard Vise / TL6CS TriLock 6-Inch Hydraulic Vise / TL6HCS		
Machine Model	T-Slot Spacing	
Haas VF-2YT	125 mm	
Haas VF-3		160 mm
Haas VF-3YT		160 mm
Haas VF-4		160 mm
Haas VF-5		160 mm
Haas VF-6	125 mm	
Haas VF-7	125 mm	
Haas VF-8	125 mm	
Haas VF-9	125 mm	
Haas VF-10	125 mm	
Haas VF-11	125 mm	
Haas VF-12	125 mm	
Haas VF-14	125 mm	
Haas VR-5		160 mm
Haas VR-8	125 mm	
Haas VR-9	125 mm	
Haas VR-11	125 mm	
Haas VR-14	125 mm	
Haas VP-5		160 mm
Haas VM-2	125 mm	
Haas VM-3		160 mm
Haas VM-6	125 mm	
Haas VM-8	125 mm	
Haas VM-9	125 mm	