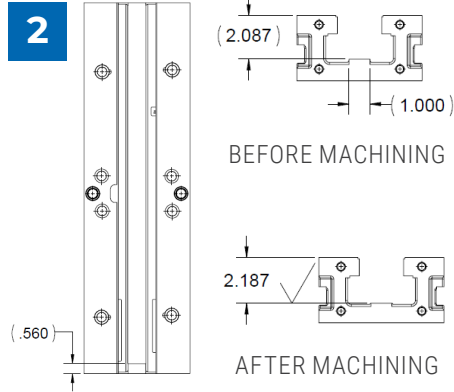


INSTALLATION

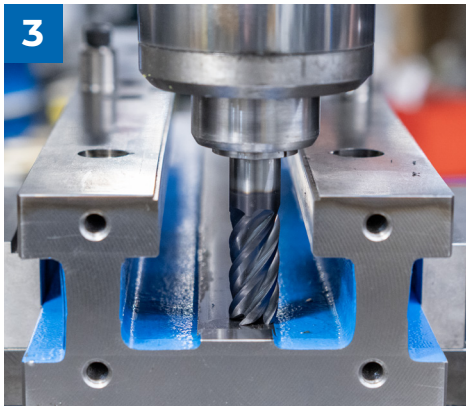
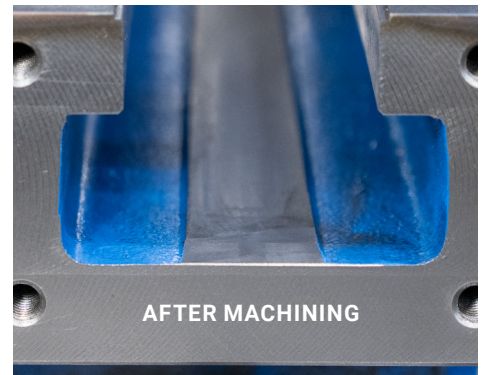
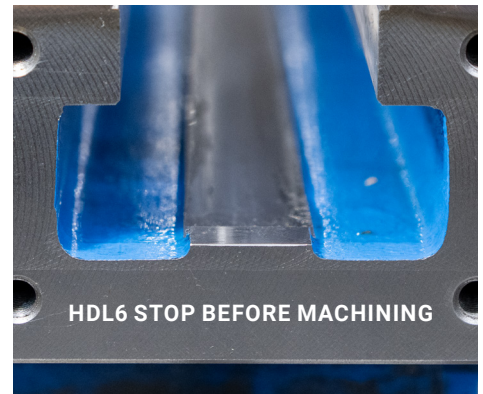
In order to fit the TL6-3-SA nut and screw assembly in HDL6-style vise body, it's necessary to machine the nut stop off of the inside of the body. Follow the steps below to machine the body then install the new nut and screw assembly and jaws.



Remove Jaws and Nut and Screw: Strip down the HDL6 by removing jaws and nut and screw assembly from the vise. Clean the vise body.



Machine off nut stop: Refer to dimensions. The New machined surface **must match** the original with a minimal step between them.



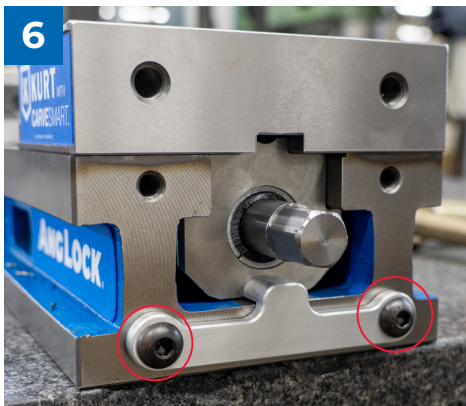
Rotate the vise: Clean up the vise after removing the nut stop and rotate the vise 180° so the four tapped holes are facing the operator.



Install new nut and screw: clean the vise body, lubricate contact surfaces, and insert the new TL6-3-SA nut and screw assembly.



Install nut and screw assembly stop: rotate the vise 180° and install short shoulder screw in the tapped center hole as shown above.



Install nut and screw retainer stop: rotate the vise 180° and install the retainer bracket using the long screws in the bottom holes as shown.



Reinstall Jaws: use original shoulder bolts to install stationary jaw, snap movable jaws on to each nut.



Any questions? Contact Kurt sales or customer service at: [Contact Us](#) | workholding@kurt.com | 877.226.7823