

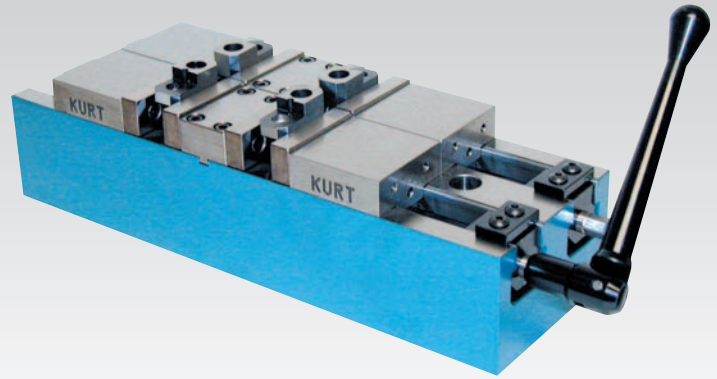
CLUSTERLOCK

Model:
CL2D2-2A

ClusterLock is a precision double vise, configured from 1 to 10 units in a common base. By using the famous AngLock principle assures that the movable jaw will not lift.

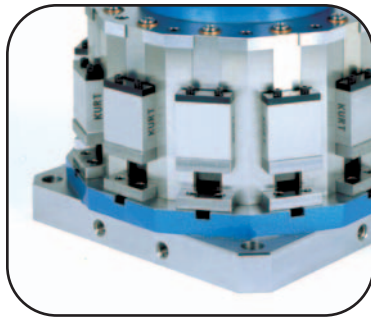
Features:

- 80,000-PSI ductile iron construction.
- Hardened bed ways and hardened steel jaw plates.
- Standard spacing is 1.968" (50mm). Consult the factory for other spacing.
- Vise bed surface is ground parallel to within 0.001".
- Ideal for small VMC's with pallet changers.
- Suitable for tombstone mounting on HMC's.
- Can be converted to single opening (6" maximum) with the optional convertible kit.

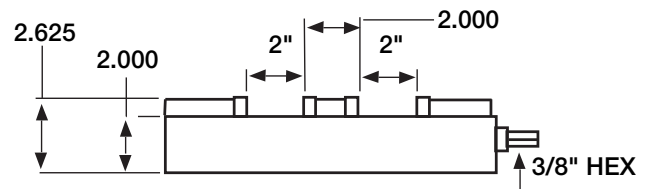


Part #	Ship Wt. Lbs.
CL2D1-2A	12
CL2D2-2A	24
CL2D4-2A	48
CL2D6-2A	72
CL2D8-2A	96
CL2D10-2A	120

CLUSTERLOCK MANUAL VISE CLAMPING FORCE	
Torque- Ft. Lbs.	lbs.
9	1000
14	1500
19	2000
25	3000



SIDE VIEW



TOP VIEW

